

Date: Friday, 23/01/2009 7:23:35 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	212 DETAIL PARTS
Job Number :	45157		
Estimate Number :	13228		
P.O. Number :		Part Number :	D2127251219
This Issue :	23/01/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D212-725-1
First Issue :	/ /	Project Number :	N/A
Previous Run :	42699	Drawing Revision :	
	Type :	Material :	N/A
	PURCHASED PARTS	Due Date :	30/01/2009
Written By :	<u> </u>	Qty:	1
Checked & Approved By :	<u> </u>	Um:	Each
Comment :	<u> </u>		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING
 Issue P/O: 8034 to Eagle Copters
 "Assembly of D212-725-1-219 with Dart IPP D212-725-1-219"
 Send a copy of this IPP

6 09-06-23

2.0	D2127251219	Arc Seal Retainer
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 ARC SEAL RETAINER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-219	SEAL RETAINER	<u> </u>

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:
 D212-725-1-219 REV.

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:23:35 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45157

Part Number: D2127251219

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Friday, 23/01/2009 7:23:35 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45157	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251219
This Issue : 23/01/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42699	Material : N/A
Written By : <u> </u>	Due Date : 30/01/2009 Qty: 1 Um: Each
Checked & Approved By : <u> </u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING
Issue P/O: 8034 to Eagle Copters
"Assembly of D212-725-1-219 with Dart IPP D212-725-1-219"
Send a copy of this IPP

u 9.06.23

2.0	D2127251219	Arc Seal Retainer
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
ARC SEAL RETAINER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-219	SEAL RETAINER	<u>95321</u>
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Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:
D212-725-1-219 REV. E

JAN 30 2009

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:23:35 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45157

Part Number: D2127251219

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AB

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

JAN 30 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AB

Comment: INSPECT WORK TO CURRENT STEP

JAN 30 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



NA

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

JAN 30 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/09

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-02-03

Work Order Number: 45321

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.61**Discrepancy:

Fabricate D212-725-1-211, Fairlead Doubler for Dart Aerospace.

Resolution:

D212-725-1-211, Fairlead Doubler fabricated IAW D212-725-1-Dwg, Pg 72. . Material used, 2024T3 .032, Batch No. 3452

1.61 Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.62Discrepancy:

Fabricate D212-725-1-215, Shield Tail Pipe for Dart Aerospace.

Resolution:

D212-725-1-215, Shield Tail Pipe fabricated IAW D212-725-1-Dwg Pg. 75. Material AMS 321 020, Batch No. .2828

1.62 Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.63Discrepancy:

Fabricate D212-725-1-217, Web for Dart Aerospace.

Resolution:

D212-725-1-217, Web fabricated IAW D212-725-1 Dwg Pg. 76. Material AISI 304 .020 , Batch No. 1758 .

1.63 Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.64Discrepancy:

Fabricate D212-725-1-219, ARC Seal Retainer for Dart Aerospace.

Resolution:

D212-725-1-219, ARC Seal Retainer fabricated IAW D212-725-1 Dwg Pg. 77. Material AISI 304 .020 , Batch No 1758. .

1.64 Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****